

## Technical Data Sheet

### Product Name : Terminal Assemblies, Product Group 20 -XXXX

These products fully comply with current RoHS regulations and are compatible with 260C Pb free assembly process (3x). Max sustained temperature is 350C.

#### Product Codes :

#### Part No.

#### Description

#### Hole size 1.02mm for 1.6mm pcb

20-2137	BLACK BEAD TERM'L ASSY 1.02 mm hole
20-313137	RED BEAD TERMINAL ASSY FOR 1.02 mm hole
20-313138	GREEN BEAD TERMINAL ASSY FOR 1.02 mm hole
20-313139	WHITE BEAD TERMINAL ASSY 1.02 mm hole
20-313140	YELLOW BEAD TERMINAL ASSY FOR 1.02 mm hole

#### Hole size 1.32mm for 1.6mm pcb

20-2136	BLACK BEAD TERM'L ASSY 1.32 mm hole
20-313141	RED BEAD TERMINAL ASSY FOR 1.32 mm hole
20-313142	GREEN TERMINAL ASSEMBLY FOR 1.32 mm hole
20-313143	WHITE BEAD TERMINAL ASSY. FOR 1.32 mm hole
20-313144	YELLOW BEAD TERMINAL ASSY. FOR 1.32 mm hole

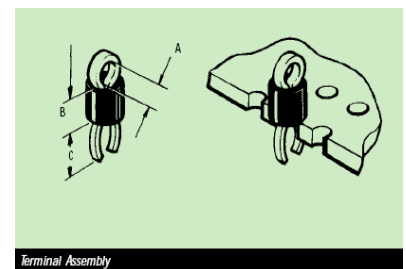
#### Hole size 1.32mm, for 2.4mm pcb

20-313145	BLACK BEAD TERM'L ASSY 1.32 DIA, LONG LEG
20-313146	RED BEAD TERMINAL ASSY FOR 1.32 DIA, LONG LEG
20-313147	GREEN TERMINAL ASSEMBLY 1.32 DIA, LONG LEG
20-313148	WHITE BEAD TERMINAL ASSY. FOR 1.32 DIA, LONG LEG
20-313149	YELLOW BEAD TERMINAL ASSY. FOR 1.32 DIA, LONG LEG

**The assembly consists of 2 parts, a formed wire loop and a sintered glass bead:-**

#### Wire Loop Dimensions:-

Hole Size	Nominal hole $\varnothing$	Dim. A (mm)	Dim. B (mm)	Dim. C (mm)	Diameter (mm)
1.02 mm	1,0 $\pm$ 0,1 mm	1,1 - 1,3	3,1 - 3,3	2,4 - 2,9	2.35
1.32mm	1,4 $\pm$ 0,2 mm	2,0 - 2,2	2,9 - 3,1	2.4 - 2.9	3.0
1.32mm Long leg	1,4 $\pm$ 0,2 mm	2,0 - 2,2	2,9 - 3,1	3.4 - 3.6	3.0



#### Wire Loop;-

#### **Material:**

Phosphor Bronze: (BS2873) PB102 Cu Sn5

Common names: 5% Phosphor Bronze

A copper-tin alloy with an alpha phase structure and containing a small amount of phosphorus.

Composition (weight %)	% age of total weight of wire
Sn	4.5 . 5.5
P	0.02 . 0.40
Cu	remainder

#### Wire Loop;

**Plating :** Electroplated Tin, 3.0 - 5.0 microns

#### Sintered Glass Bead :-

#### **Bead material:**

Boro Silicate Sintered Glass

Properties: Loss angle at 1Mhz (20°C) 5.7/.003